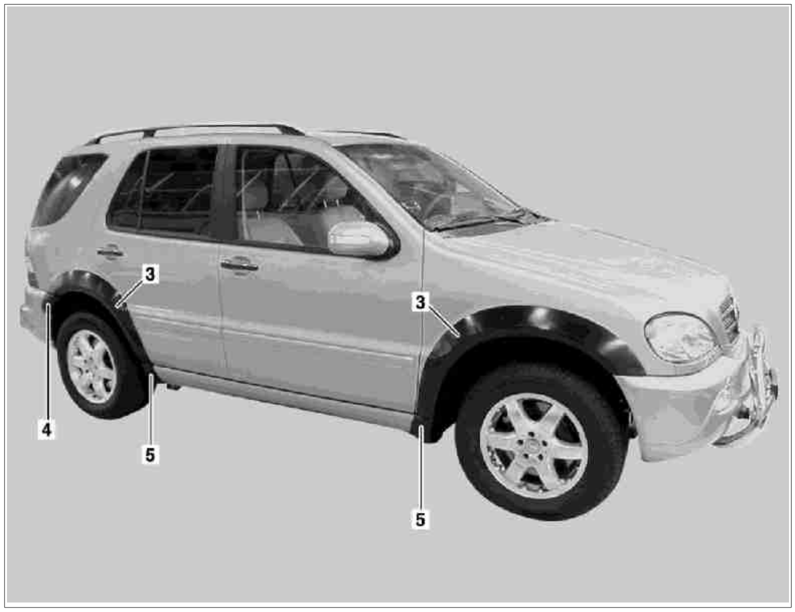
AZ88.30- P- 0007GH	Retrofit fender flares	20.9.01

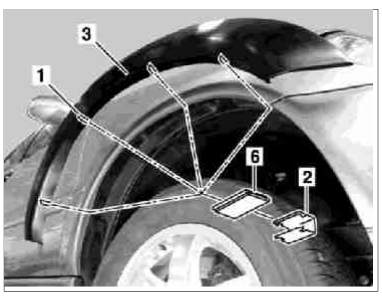
MODEL 163.113 / 154 #A as of 289565,
163.113 #X as of 754620,

163.128 / 175 except CODE (U49) Styling package

3 Fender flare
4 Rear bumper adapter
5 Rocker panel adapter

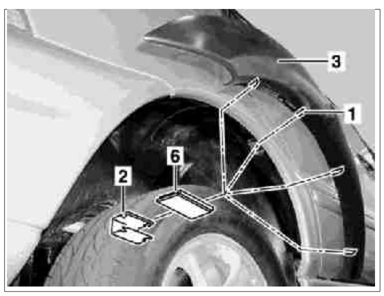


P88.30- 2205- 06



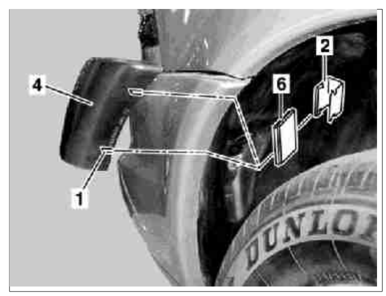
P88.30- 2206- 01

Front fender flare



P88.30- 2207- 01

Rear fender flare

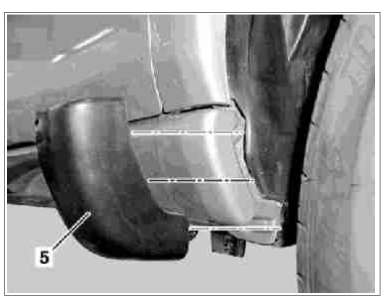


P88.30- 2208- 01

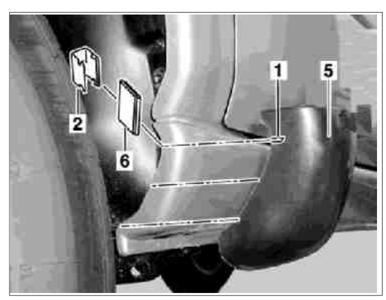
Rear bumper adapter

Left illustration
Rocker panel adapter, front

Right illustration
Rocker panel adapter, rear



P88.30- 2209- 01



P88.30- 2210- 01

□	Install		
□	If primed parts are ordered, drying temperature after painting should NOT exceed 75 °C.		
□	Do NOT install adapters on rocker panel cover if vehicle is equipped with running boards, side bars, or side step bars.		
□	Each accessory panel is marked for correct location: " LH, Front RH ", etc.		
1	Clean front surface, outer lip, and inner lip of fender inside wheelhouse		
2	Clean front and rear ends of rocker panel cover and front corners of rear bumper		
3	Mark (1) center of attachment clip (2) mounting points on each fender flare (3), rear bumper adapter (4), and rocker panel adapter (5)	□ Mark outer surface of panels so that mark is visible when panel is in installed position. Front rocker panel adapters are not secured with a clip.	

4	Place fender flare (3) into position on fender	Align fender flare properly on fender: Flare should match contours of body.	
5	Mark alignment position of fender flare on fender surface and fender flare		
6	Mark attachment clip (2) positions on outer lip of fender inside wheelhouse	Use marks on fender flare for reference.	
7	Remove adhesive cover from provided anti-corrosion plates (6) and adhere plates to inner lip of fender	4 anti- corrosion plates (6) for each fender flare. Align center of plates to clip position marks on outer lip of fender.	
8	Peel back 50 mm of cover from adhesive strip on inside of fender flare (3)		
9	Place fender flare (3) into proper position on fender	Align fender flare with marks.	
10	Peel remaining cover from adhesive strip on inside of fender flare and press fender flare firmly onto fender	Ensure fender flare remains in proper position.	
11	Secure fender flare (3) to fender with provided attachment clips (2)	4 attachment clips (2). Ensure correct positioning of clips: align with marks. Ensure clips attach to pocket on inside of fender flare and anti- corrosion plate (6) on inner lip of fender. Clip should NOT touch vehicle paint.	
12	Repeat for each fender flare (3)	Worksteps 3 - 11.	
13	Place rear bumper adapter (4) into position on rear bumper	Align adapter properly on bumper: Adapter should match contours of bumper.	
14	Mark attachment clip (2) positions on outer lip of rear bumper	Use marks on adapter for reference.	
15	Remove adhesive cover from provided anti-corrosion plates (6) and adhere plates to inner lip of bumper	2 anti- corrosion plates (6) for each bumper adapter. Align center of plates to clip position marks on outer lip of bumper.	
16	Peel back 20 mm of cover from adhesive strip on inside of rear bumper adapter (4)		
17	Place rear bumper adapter (4) into proper position on rear bumper		
18	Peel remaining cover from adhesive strip on inside of rear bumper adapter (4) and press adapter firmly onto bumper	Ensure bumper adapter remains in proper position.	
19	Secure rear bumper adapter (4) to rear bumper with provided attachment clips (2)	2 attachment clips. Ensure clips attach to pocket on inside of bumper adapter and anti-corrosion plate (6) on inner lip of bumper.	
20	Repeat for other rear bumper adapter (4)	Worksteps 13 - 19.	
21	Place rocker panel adapter (5) into position on rocker panel cover	Align adapter properly on rocker panel cover: Adapter should match contours of cover and align with bottom edge of fender flare.	
22	Mark attachment clip (2) positions on outer lip of rocker panel cover	Only for rear rocker panel adapters. Use marks on adapter for reference.	
23	Remove adhesive cover from provided anti-corrosion plate (6) and adhere plate to inner lip of rocker panel cover	Only for rear rocker panel adapters. 1 anti- corrosion plate (6) for each rocker panel adapter. Align center of plate to clip position mark on outer lip of rocker panel cover.	
24	Peel back 20 mm of cover from each adhesive strip on inside of rocker panel adapter (5)		
25	Place rocker panel adapter (5) into proper position on rocker panel cover		
26	Peel remaining cover from each adhesive strip on inside of rocker panel adapter and press adapter firmly onto rocker panel cover	Ensure rocker panel adapter remains in proper position.	
27	Secure rocker panel adapter (5) to rocker panel cover with provided attachment clip (2)	Only for rear rocker panel adapters. Use mark on adapter for proper placement of attachment clip in pocket on inside of adapter. Front rocker panel adapters are NOT secured with a clip.	
28	Repeat for each rocker panel adapter (5)	Worksteps 21 - 27.	

Parts ordering notes

Part no.	Designation	Quantity
B6 688 0800	Fender flares, primed	1
B6 688 0801	Fender flares, black	1
B6 688 0802	Fender flares, brilliant silver	1
B6 688 0803	Fender flares, bordeaux red	1
B6 688 0804	Fender flares, alabaster white	1
B6 688 0805	Fender flares, black opal	1
B6 688 0806	Fender flares, tansanite blue	1
B6 688 0807	Fender flares, jaspis blue	1
B6 688 0808	Fender flares, desert silver	1
B6 688 0809	Fender flares, andradite green	1
B6 688 0816	Adapter kit for fender flares, primed	1
B6 688 0817	Adapter kit for fender flares, black	1
B6 688 0818	Adapter kit for fender flares, brilliant silver	1

B6 688 0819	Adapter kit for fender flares, bordeaux red	1
B6 688 0820	Adapter kit for fender flares, alabaster white	1
B6 688 0821	Adapter kit for fender flares, black opal	1
B6 688 0822	Adapter kit for fender flares, tansanite blue	1
B6 688 0823	Adapter kit for fender flares, jaspis blue	1
B6 688 0824	Adapter kit for fender flares, desert silver	1
B6 688 0825	Adapter kit for fender flares, andradite green	1